

HIGHTOWER PRODUCTS, LC

T E C H N I C A L D A T A S H E E T

HT 1640

SEMI-PERMANENT MOLD RELEASE AGENT

PRODUCT DESCRIPTION

HT 1640 is a heavy duty semi-permanent mold coating designed for rotational molding. It is especially well suited for coating new tools or tools that have been cleaned.

FEATURES AND BENEFITS

- Stable emulsion in water.
- Consistent and clean release. Very little transfer to the molded part.
- Low buildup
- Broad thermal operating window
- Excellent slip properties
- Little or no odor

TYPICAL PRODUCT SPECIFICATIONS

Appearance	Thin White Liquid
Viscosity.....	< 100cPs
Specific Gravity.....	0.98
Weight per gallon (lbs.).....	8.00

SAFETY-DISPOSAL

Emergency and First Aid Procedures

- Eye Contact - If splashed into eyes, flush with clean water for 15 minutes or until irritation subsides. If irritation persists, call a physician
- Skin Contact - In case of contact, remove contaminated clothing and wash the skin thoroughly with mild soap and water. If irritation persists, call a physician
- Ingestion - If ingested, call a physician immediately

Further information regarding health and safety is available upon request. HT 1640 should be stored indoors. Dispose of in accordance with local authorities. Keep from freezing.